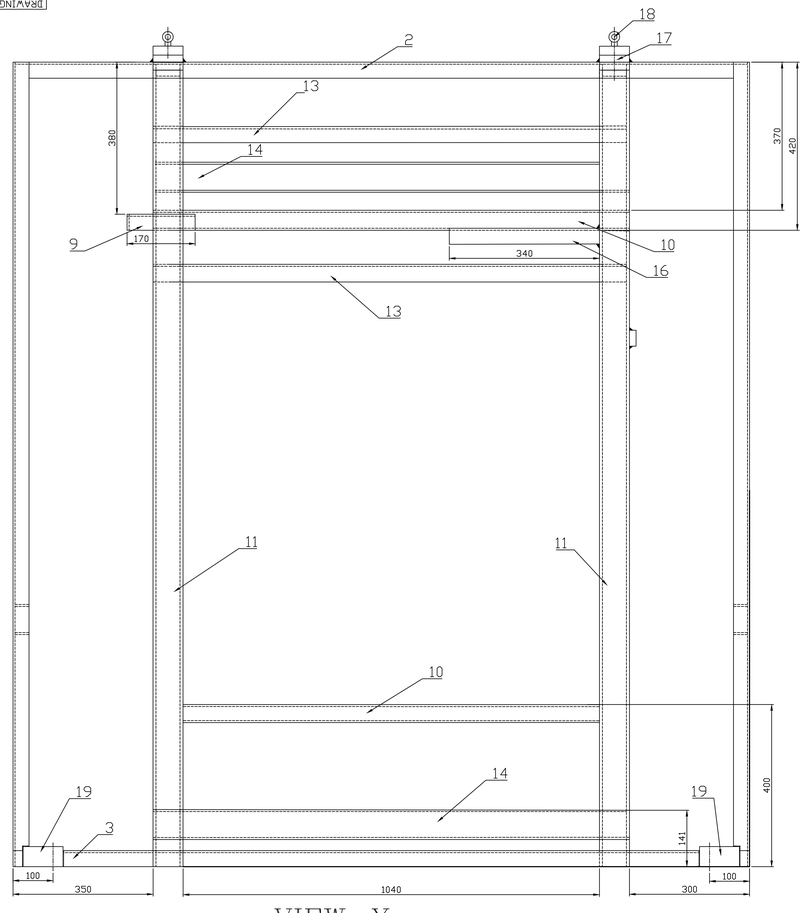
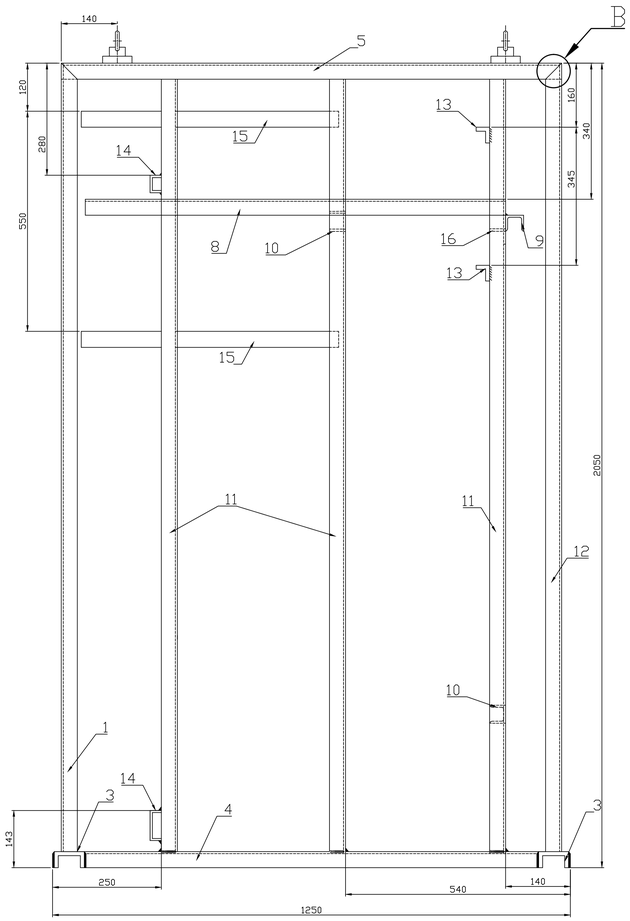
FIRST ANGLE PROJECTION | (ALL DIMENSIONS ARE IN mm)

FORM: DG 46(B)

DRAWING NO. 01492501007



VIEW–X



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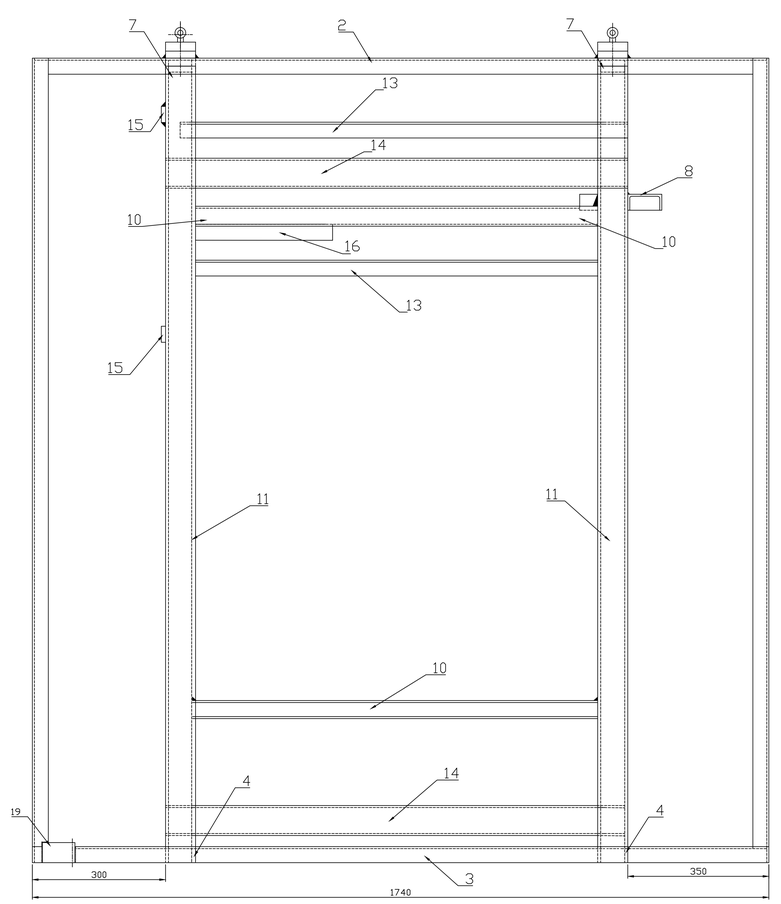

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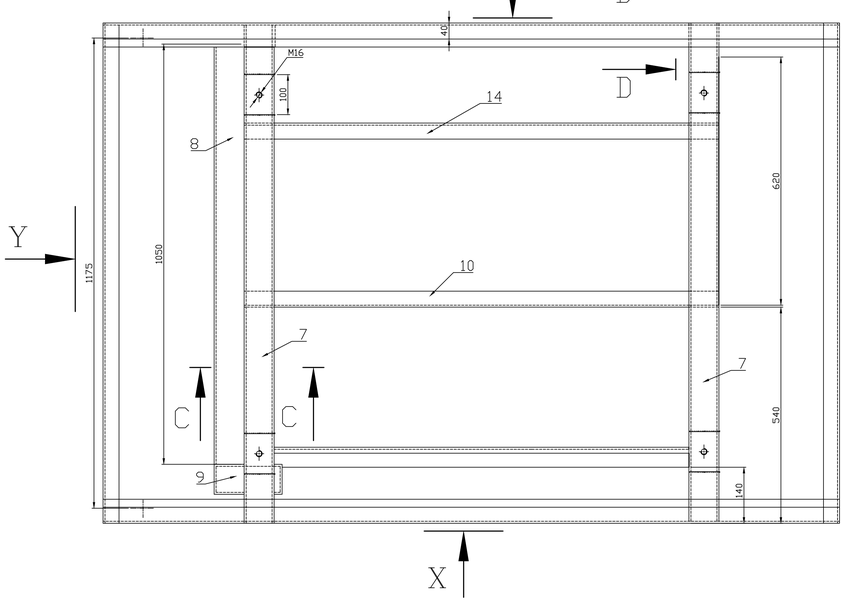
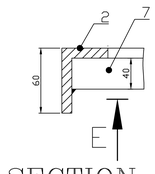
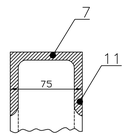


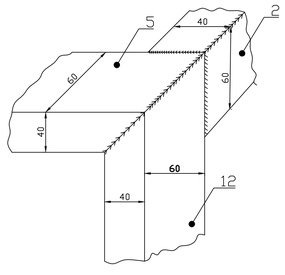


SECTION DD



SECTION CC

VIEW E



DETAIL B
(ISOMETRIC VIEW)

TECHNICAL REQUIREMENTS

1. ALL WELD SEAMS ARE TO BE ◺4 SIZE. THE EXTERNAL WELD SEAMS ARE TO BE CLEANED AND GROUND.
2. CLASSIFICATION ACCORDING TO HW0620099 CS/CK.
3. TEST SCORE ACCORDING TO HW0850199. CATEGORY OF SERVICE REQUIREMENT 4.
4. IDENTIFICATION ACCORDING TO HW 0400397.
5. HIDDEN WLEDED SEAMS ARE SHOWN THUS ~~~~~~~~~~~~~~~~ OR ~~~~~~~~~~~~~~~~
6. CLEAN AND TIN THE OUTER SURFACE OF EARTHING PLATE (ITEM NO. 19) AFTER FABRICATION.
7. TO BE PRIMER COATED AS PER 0912.015.
8. ITEM NO. 9 & 13 TO BE TACK WELDED.
9. ITEM NO. 20 IS TO BE SENT LOOSE & SHALL BE USED AS PER SHOP REQUIREMENT.

04

SIZE & SYMBOL SEAM	◺4
SEAM LENGTH mm	10
WT OF DEPOSITED METAL (Kg)	1.00
TYPE OF ELECTRODE	E–7018

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REF. DRG NO.

SIGN & DATE

INVENTORY NO.

CDDM NO. 01492501007			STATUS OF DRG.
AGREED DEPT.	NAME	SIGN	DATE
EMT	AEMTAKG	AEMTAKG	23/10/2018
WTX	AWTXTSC	AWTXTSC	25/10/2018

GRADE OF UNTOL. DIM.:–
~~M/CG– V/C/M/F AA 0230208~~
WELDING–A/B/2/B–AA621104
~~GAS CUTTING –T3*AA062H01~~

REV.	DATE	ALTERED		
04	27.05.20	CHECKED	KM	sd/–
CHANGES DONE AS PER CHANGE ADVICE NO. TGE–20–F0076.				

REV.	DATE	ALTERED		
03	31.01.19	CHECKED	KM	sd/–
CHANGES DONE AS PER CHANGE ADVICE NO. TGE–19–F0077.				

REV.	DATE	ALTERED		
02	26.10.18	CHECKED	PD	sd/–
CHANGES DONE AS PER CHANGE ADVICE NO. TGE–18–F0232.				

REV.	DATE	ALTERED		
01	02.08.18	CHECKED	JC	sd/–
CHANGES DONE AS PER CHANGE ADVICE NO. TGE–16–F0265.				

TYPE OF PRODUCT THDF 115/67
OR
NAME OF CUSTOMER/ PROJECT

BHARAT HEAVY ELECTRICALS LTD.
HARDWAR

	NAME	SIGN	DATE	NO.OF VAR.
DRN	STGEPG	STGEPG	26/09/2018	
CHD	STGERLV	STGERLV	26/09/2018	
APP	ATGEAKM	ATGEAKM	23/11/2018	

DEPT. TGE	SCALE	WEIGHT KG	REF. TO ASSY. DRG.	ITEM NO.	NO.OF ITEMS
CODE 4133	1:5	284.396	01492501005	001	

TITLE
STAND FOR GAS UNIT

DRAWING NO.
01492501007

SHEET NO.1 NO.OF SHEETS 1

SIZE A0